

Grilon TSG-30/4 FA

PA666-GF30

EMS-GRIVORY | a unit of EMS-CHEMIE AG

Product Texts

Product designation according to ISO 1874:

PA 66+PA 6, MHR, 14-100N, GF 30

Mechanical properties	dry / cond	Unit	Test Standard
Tensile Modulus	9700 / 6000	MPa	ISO 527-1/-2
Yield stress	- / 100	MPa	ISO 527-1/-2
Yield strain	- / 4	%	ISO 527-1/-2
Nominal strain at break	- / 8	%	ISO 527-1/-2
Stress at break	180 / 100	MPa	ISO 527-1/-2
Strain at break	3 / -	%	ISO 527-1/-2
Charpy impact strength (+23°C)	70 / 80	kJ/m²	ISO 179/1eU
Charpy impact strength (-30°C)	60 / 60	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	10 / 12	kJ/m²	ISO 179/1eA
Charpy notched impact strength (-30°C)	7 / 6	kJ/m²	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
Melting temperature (10°C/min)	260 / -	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	235 / -	°C	ISO 75-1/-2
Temp. of deflection under load (8.00 MPa)	130 / -	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	20 / -	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	70 / -	E-6/K	ISO 11359-1/-2
Burning Behav. at thickness h	HB / -	class	IEC 60695-11-10
Thickness tested	0.8 / -	mm	IEC 60695-11-10
Max. usage temperature (long term)	90 - 110	°C	ISO 2578
Max. usage temperature (short term)	220	°C	EMS

Electrical properties	dry / cond	Unit	Test Standard
Volume resistivity	1E12 / 1E11	Ohm*m	IEC 60093
Surface resistivity	- / 1E12	Ohm	IEC 60093
Electric strength	25 / 21	kV/mm	IEC 60243-1
Comparative tracking index	- / 475	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Water absorption	5 / -	%	Sim. to ISO 62
Humidity absorption	2 / -	%	Sim. to ISO 62
Density	1350 / -	kg/m³	ISO 1183

Rheo/Phys properties	dry / cond	Unit	Test Standard
Molding shrinkage (parallel)	0.1 / -	%	ISO 294-4, 2577
Molding shrinkage (normal)	0.6 / -	%	ISO 294-4, 2577

Characteristics
Processing

Injection Molding

Packaging

Medical packaging

Delivery form

Granules

Food Contact

EU Requirements, FDA



Regional Availability

North America, Europe, Asia Pacific, South and Central America,
Near East/Africa

Potable Water Contact

WRAS

Industry & Consumer goods

Housewares, Sports & Leisure

